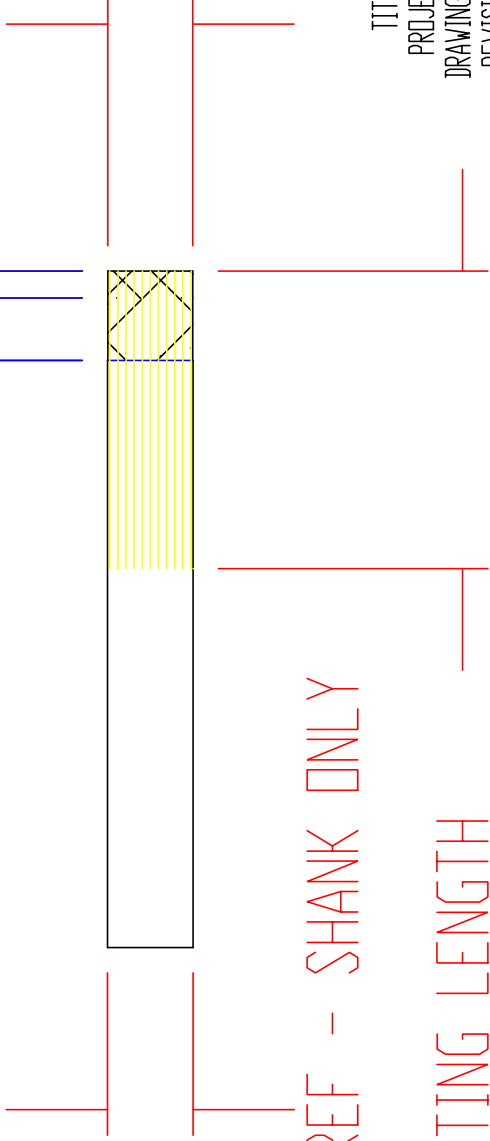


0.100" FULL CUTTING EDGE

0.230" GRINDER RADIUS

0.330" CUTTER FLUTE DIA IS 0.3130"

0.3130"



0.3150" (8 MM) REF - SHANK ONLY

1.1" TIN COATING LENGTH

TITLE : ASH08 STYLE CUTTER - SHORT FLUTE  
PROJECT : DELIDDER TOOLING  
DRAWING # : ASH08SF  
REVISION : A1  
SCALE : FITTED TO SHEET  
TOLERANCE : ±.005"  
MATERIAL : CARBIDE  
SURFACE : DEBURR  
FINISH : TIN  
DATE : 12/10/18

GEORGE BLOOM  
781-780-5886



**MIDAS**

TECHNOLOGY, INC.

GRINDING INSTRUCTIONS

- 1) GRIND 0.10" FULL CUTTING FLUTES
- 2) TIN COAT 1.1" PAST END OF CUTTER