

Midas D5L6 De-Lidder — Project Schedule

Prepared for Spectrum Control, Inc. — Juarez, Chihuahua, Mexico

Customer	Spectrum Control, Inc.	Sales Order	SO2524915
Customer PO	MX32667	Equipment	Midas D5L6 De-Lidder
Ship Window	Early–mid July 2026 (dock-out from MA)	On-Site Install	Week of July 27, 2026
Ship To	WTS Corporation Inc., 9540 Joe Rodriguez, El Paso, TX 79927		

Status Summary

The machine is built and the new control system is installed. Procurement, fabrication, coatings, mechanical assembly, and controller installation are **complete**. Two items remain: final commissioning of the new control system — motion tuning, recipe setup, and functional testing on the machine — and installation of the antistatic lid, the last hardware item, due early the week of 6/30. The new **Beckhoff** platform with **Applied Motion** drives replaces the obsolete design and adds touchscreen operation and recipe management. To close this out reliably, Turnpack will perform installation, commissioning, and operator training **on-site at the customer plant**.

Remaining Path to Production

Step	Detail	Target
Antistatic lid install	Final hardware item, installs last	Wk of 6/30
Control system commissioning	Motion tuning, recipe setup, functional test	Wrapping up
Factory Acceptance Test (FAT)	Full functional sign-off before crating	Early July
Dock-out from MA	Crate + ship to WTS broker, El Paso	Early–mid July
Transit + import	MA → El Paso → Juarez (customer broker clears/crosses)	~1–2 wks
★ On-site install + training	Turnpack on-site: install, commission, operator training	Wk of 7/27

Timeline

Task / Workstream	6/22	6/29	7/6	7/13	7/20	7/27
Build complete: assembly + control system installed ✓						
Antistatic lid install (final hardware item)						
Control system commissioning (tuning, recipe, test)						
Factory Acceptance Test (FAT)						
Dock-out from MA → WTS broker (ship window)						
Transit + import: MA → El Paso → Juarez						
★ ON-SITE INSTALL + TRAINING — Turnpack at plant						

■ Complete
 ■ Commissioning
 ■ FAT
 ■ Logistics
 ★ On-Site Install

On-site commitment: Turnpack will be on-site at the customer plant the week of July 27 to complete installation, commission the machine, and train operators. Travel is being booked now; itinerary to follow. If the machine clears customs earlier, the on-site visit moves up accordingly.

Communication cadence: Written status every Friday until the machine is in production — commissioning progress, ship confirmation at crating, and on-site dates locked against the machine's arrival.